

DESCRIPTION

Arbosil 1081 is a one part Acetoxy Cure Silicone Sealant which cures on exposure to moisture vapour to form an elastic silicone rubber. Arbosil 1081 White and Black contain a fungicide to help reduce the incidence of mould growth when used in kitchens, bathrooms and other sanitary applications.

Arbosil 1081 Translucent does not contain a fungicide and is recommended for use in the production of fish tanks and aquariums.

MAIN APPLICATIONS

Recommended for use around baths, showers, sinks, wash basins, kitchen worktops and many other sanitary and internal applications. Recommended for shop fronts, show cases and glass to glass joints. White and Black contain a fungicide to inhibit mould growth. Recommended for the production of fish tanks and aquariums (translucent only).

Not recommended for overpainting, use against most metals and use against natural stone.

SPECIFICATION COMPLIANCE

BS EN 11600 F/G – 25 – LM
BS5889:1989 Type B

APPLICATION INSTRUCTIONS

Joint preparation

The joint surfaces must be clean, dry and free from all contamination. The surfaces should be degreased using the appropriate Arbo Cleaner. Primers may be required on some substrates. It is recommended that Adshead Ratcliffe Technical Services Department should be consulted and advice obtained with regard to the choice of primer for specific purposes.

Joint Backing

Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth.

All joint preparation, priming, and sealant application should be carried out in accordance with BS 8000 Part 16, the British Standard for the sealing of joints in buildings using sealants.

Application

Arbosil 1081 is supplied in polyethylene 310ml cartridges and can be applied into the joint using an Arbo Caulking Gun

Joint Size Suitability

Joint Width
Minimum 6mm
Maximum 25mm

Joint Depth

Minimum 10mm on porous substrates
Minimum 6mm on non-porous substrates
Maximum 15mm

Width: Depth ratio (within above min/max restrictions)

2:1 butt joints
1:1 lap joints

PACKAGING

25 x 310ml Polyethylene Cartridges per box. Polyethylene Nozzles are included in each box.

COLOURS

White, Black, Translucent

STORAGE LIFE

12 months in original unopened packaging stored in a cool, dry place out of direct sunlight

HEALTH AND SAFETY.

No particular health hazards associated with this product but please consult Material Safety Data Sheet for full information

TECHNICAL DATA

Skin Time at 20° C/65 % RH:	10 minutes
Application Temperature:	+ 5° C to + 40° C
Service Temperature:	- 40° C to + 150° C
Typical Shore Hardness:	20
Cure Rate at 20° C/65 % RH:	2mm/24 hours
Chemical Resistance:	Resistant to most dilute acids and alkalis. Organic solvents may cause the sealant to swell and lose adhesion
UV Resistance:	Very Good
Service Life:	25 years+
Movement Accommodation:	Butt joints (movement in tension and compression): 25 %. Do not exceed ± 33 % in any one direction. Lap joints (movement in shear): 50 %. Do not exceed ± 66 % in any one direction

ACCESSORIES

Primers

Arbo Primer 2650 (500ml tin) Yield approximately 125 metres per tin
Arbo Primer 2402 (500ml tin) Yield approximately 200 metres per tin
Arbo Primer 2172 (500ml tin) Yield approximately 200 metres per tin

Cleaners

Arbo Cleaner No.17- 1 Litre Tin (Xylene based – not suitable for use with plastics or delicate finishes)
Arbo Cleaner No. 16 - 1 Litre Tin (Alcohol Based)

Ancillary Equipment

Polyethylene Nozzles
Arbo Caulking Guns

QUANTITY ESTIMATOR

Joint Size (mm)	Metres/Litre
6 x 6	27.8
9 x 6	18.5
12 x 9	9.3



ARBOSIL 1081

18 x 10	5.6
25 x 10	4.0

Important: The information in this leaflet is given in good faith and based on results gained from experience and tests. However, all recommendations or suggestions are made without guarantee since the conditions of use are beyond our control. Goods are supplied subject to the Company's terms and conditions of sales, a copy of which is available on request.

Arbo sealants are manufactured in the U.K. by Adshead Ratcliffe.