

Epifanes Gold Special

Decorative one-component gold paint

Type	Air-drying
Base	Acrylic copolymer
Properties	A one-component gold coloured paint with good covering for various decorative purposes..
Field of use	Suitable for indoor and outdoor use for the lettering of wooden nameplates and the embellishment of stone, steel, wood and iron in combination with the suitable primer or on existing paint and varnish systems that adhere well. Also suitable for making gold lettering and/or gold decorative trim.
Colour	Gold coulered
Gloss	Semi gloss
Density	1,05kg./dm ³
Viscosity kinetic	600-700 cST
Solids Contents	50-60 ± 2 %
VOC - level	371 gr./liter
Packing	250ml.
Shelf life	In closed container stored in a dark and dry location between 5 - 25°C: 3 years
Conditions during application and drying	Temperature minimal 8°C. - maximum 30°C. Relative air humidity minimal 50% - maximum 75%
Brush thinner	Epifanes Brushthinner for Paint & Varnish
Spray thinner	n.a.
Application tools	Long haired soft brush
Recommended filmthickness / coat	100-150 µm wet = 45 - 55 µm dry
Application receommendations	<p>Stir well prior to use and during application. Do not apply wet-in-wet. Do not apply excessive wet films to avoid the formation of curtains and drying problems.</p> <p>Avoid applying in direct sunlight or too much wind. A rapid loss of solvents will occur under these conditions and decrease the flowing ability.</p> <p>To obtain an even golden colour, Avoid repetative brushing and apply generously in one smooth movement. For best covering, apply at least two coats.</p>
Theoretical coverage	250ml. Is sufficient for 2 .0 - 2.5m ² @ 40 µm dry filmthickness
Practicle coverage	Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.
Substrate conditions	Substrate must be dry, well degreased and sanded. For use on fibreglass, steel, wood and zinc, first apply an adhesion primer coat Epifanes Multi Marine Primer. After drying, sand this primercoat with P180-220



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*Drying times at 20°C. / 65% RAH
and 45 µm dry filmthickness*

Touch dry	Recoat with itself	Recoat with Epifanes varnish
1-2 hours	9-12 hours	48 hours

UV protection outside

Allow Epifanes Gold Special at least 48 hours to cure. For UV protection outdoor this product may be topcoated with one or more coats Epifanes Poly-urethane Clear Gloss (two-component) or Epifanes Clear Varnish (one component).

ATTENTION: if topcoated with Epifanes Clear Varnish, the Gold Special will appear slightly darker.

Safety

The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, refer to the Material Safety Data Sheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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